



'Borehole Vault'

SA Patent 2012/08045
& SA Patent application 2015/07179 (Lock & key assembly)

'protecting submersible pumps'

The 'Borehole Vault' is manufactured and installed by [Concrete Doors and Vaults \(Pty\) Ltd.](http://www.concretedoorsandvaults.com) Please direct enquiries to Dr Nicholas Papenfus at nicholas@damsforafrica.com, or 011 472 1520/8, or 082 416 8958.

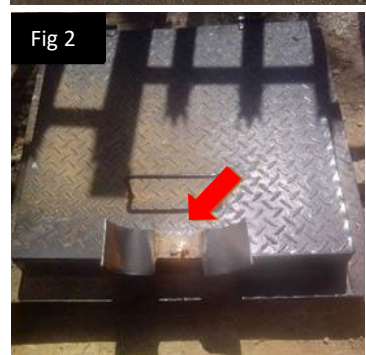
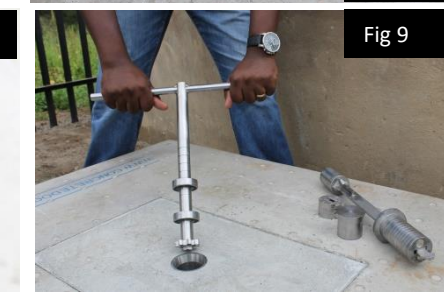
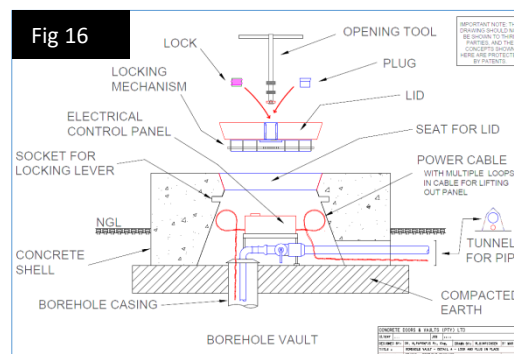


Fig 1 shows a newly installed Borehole Vault, consisting of an outer shell and a central lid, made from 60MPa concrete, and weighing 1.4 tons. These vaults are replacing steel 'box & lid' chambers that are currently being vandalised, see **fig 2**.

The installation process takes about two hours and consists of excavating to 200mm below NGL, compacting, levelling (see **fig 3**) and then lowering the vault into position (see **fig 4**). There is no need to disconnect the pipe and electrical cables as the vault's 'tunnel' goes over them (see arrow).

The unlocking / opening sequence consists of :

- Lifting out the 'plug' from the central 'access tube' using the key assembly's magnet (**fig 5**) and this brings the 'lock' into view, situated further down the access tube, see **fig 6**.
- Unlocking and lifting out the multiple-lever lock (see **fig 7**) using the key assembly. A plate with a gear shaped opening comes into view at the bottom of the access tube (**fig 8**).



- Inserting the 'opening tool' into the access tube (**fig 9**). Its gear shaped pinion passes through the matching gear-plate until it engages the locking mechanism below.
- Lifting out the lid, see **fig 10** and **fig 11**.

The interior of the concrete shell easily accommodates the internal pipe work, valves, and electrical controls (see **fig 12**).

The lid has four layers of Y12 reinforcing, see **fig 13**, that are too closely spaced for a chisel to pass. (Same for the shell).

Fig 14 shows the levers of the locking mechanism in their retracted position (for opening) while **fig 15** shows them extended (locked position).

Fig 16 is an 'exploded' cross section through the vault, showing the lid & opening tool raised above the shell.

A variety of other concrete products such as doors and lockable lids also offer extreme protection to for example valve chambers, sub-stations, stand alone control panels, etc. These products may be viewed at www.concretedoorsandvaults.com.

